

IN THE CLAIMS:

Please cancel claims 1-10 without prejudice or disclaimer of the subject matter.

Please amend the claims as follows:

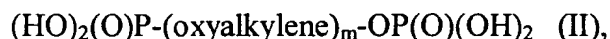
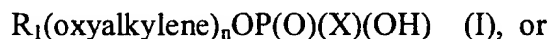
For claim 1, delete "and"

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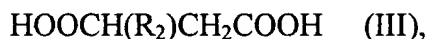
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New Claims

11. A method for the mechanical working of metals and alloys, performed in the presence of an aqueous cooling lubricant having a pH of 6-10 and containing a phosphate ester of the formula



where R_1 is an alkyl group with 1-12 carbon atoms, oxyalkylene is a group containing 2-4 carbon atoms, n is a number from 1-20, X is hydroxyl, $R_1\text{O}$ or $R_1(\text{oxyalkylene})_n\text{O}$, where R_1 , oxyalkylene and n have the meanings mentioned above, and m is a number from 4-40, or a salt thereof, and an alkenyl substituted succinic acid of the formula



where R_2 is an alkenyl group with 4-10 carbon atoms, or a salt thereof, or a mixture of any of the compounds I, II and III.

12. Method according to claim 11 wherein R_1 in formula I contains 2-8 carbon atoms, the group $(\text{oxyalkylene})_n$ contains at least partially oxypropylene units and n is a number from 4-15.

13. Method according to claim 12 wherein the phosphate ester of formula I is n -butyl- $(\text{OC}_3\text{H}_7)_{10}\text{OPO}_3\text{H}_2$.

14. Method according to claim 11 wherein the phosphate ester of formula II is $(\text{HO})_2(\text{O})\text{P}-(\text{oxypropylene})_{8-15}\text{OP(O)(OH)}_2$.

15. Method according to claim 11 wherein R_2 in formula III is octenyl, decenyl, diisobutenyl or tripropenyl.

16. Method according to claim 15 wherein the phosphate ester has the formula I, in which R_1 contains 2-8 carbon atoms, the group $(\text{oxyalkylene})_n$ contains at least partially oxypropylene units and n is a number from 5-15.

17. Method according to claim 15 wherein the phosphate ester is $(\text{HO})_2(\text{O})\text{P}-(\text{oxypropylene})_{8-15}\text{OP(O)(OH)}_2$.

18. Method according to claim 11 wherein the total amount of compounds I and II is from 0,2 to 5% by weight and the amount of compound III is from 0,2 to 5% by weight.

19. Method according to claim 16 wherein the total amount of compounds I and II is from 0,4 to 3% by weight and the amount of compound III is from 0,4 to 3 % by weight.

20. A concentrate, comprising
anionic compounds I, II and III as defined in claim 11 in
an total amount of 20-95% by weight
additional corrosion inhibitors in an amount of 0-30% by weight
additional lubricants in an amount of 0-30% by weight
water in an amount 5-80% by weight
other ingredients in an amount of 0-30% by weight,
the weight ratio between the compounds I and/or II and compound III being from 1:15 to 15:1

21. Concentrate according to claim 20 comprising
the anionic compounds I, II and III in an total amount of 50-90% by weight
the additional corrosion inhibitors in an amount of 0-15% by weight
the additional lubricants in an amount of 0-15% by weight
water in an amount of 10-50% by weight
the other ingredients in an amounts of 0-15% by weight,
the weight ratio between the compounds I and/or II and compound III being from 1:5 to 5:1.

22. Concentrate according to claim 21 wherein the total amount of the additional corrosion inhibitors, the additional lubricants and the other ingredients is from 5 to 40% by weight.